

**Growth of Juvenile Green Sea Urchins, *Strongylocentrotus droebachiensis*, Fed Formulated Feeds with Varying Protein Levels Compared with a Macroalgal Diet and a Commercial Abalone Feed**

STEPHEN D. EDDY<sup>1</sup>, NICHOLAS P. BROWN, and ASHLEY L. KLING<sup>2</sup>

Center for Cooperative Aquaculture Research, University of Maine, 33 Salmon Farm Road,  
Franklin, Maine 04634, USA

STEPHEN A. WATTS

Department of Biology, University of Alabama at Birmingham, Birmingham, Alabama 35294,  
USA

ADDISON LAWRENCE

Texas AgriLIFE Research, Texas A&M System, 1300 Port Street, Port Aransas, Texas  
78373, USA

**Abstract**

The effects of varying protein and carbohydrate levels in prepared diets on the somatic growth of juvenile green sea urchins, *Strongylocentrotus droebachiensis*, were examined. Ten diets were tested on 600 hatchery reared urchins (mean start weight = 0.11 g) for 6 mo with three replicate groups per diet. Nine of the diets were prepared specifically for urchins and varied in protein (16–40% protein) and carbohydrate (29–49% carbohydrate) levels. The other two diets consisted of a commercially available abalone diet and the kelp, *Saccharina latissima*. Weight measurements were carried out at 6-wk intervals, and at the end of the study urchins were individually weighed and a subsample from each treatment was analyzed for gonad weight and color. End weights after 6 mo ranged from 2.56 g for urchins fed the abalone diet to 6.11 g for urchins fed one of the prepared diets. Most of the prepared feeds outperformed kelp, and significant differences in growth were detected between some of the diets. In general, diets with lower protein levels (16–22% protein) and higher carbohydrate levels (>40% carbohydrate) produced the fastest growth. However, further diet refinement and/or use of finishing diets may be necessary to optimize gonad quality.

The green sea urchin, *Strongylocentrotus droebachiensis*, is highly valued in Japan and throughout Asia for the quality of its edible gonads, known as uni. This has led to significant fishing effort in many regions throughout the circumpolar range where *S. droebachiensis* is found. In the Gulf of Maine (USA and Canada), overfishing and resulting ecosystem changes are considered to be major causes of a significant decline in green sea urchin stocks (Harris et al. 2000; Steneck et al. 2004). The

reduced urchin supply from capture fisheries and their high-market value have led to efforts to commercially farm *S. droebachiensis* and other urchin species (Robinson 2004). These efforts include sea-based stock enhancement and cage methods and land-based methods (Kirchhoff et al. 2008). Projects are currently underway in Norway, Canada, and the USA to develop methods for land-based echiniculture of green sea urchins and to evaluate the economic viability of these efforts (Kirchhoff et al. 2008; Hagen and Siikavuopio 2010; Pearce and Robinson 2010).

Successful land-based echiniculture will require the use of formulated diets. Although

<sup>1</sup> Corresponding author.

<sup>2</sup> Present address: 10 John Street, Apartment 212, Dundas, Ontario L9H 6J3, Canada.

1 urchins can be grown in captivity using various  
2 species of macroalgae, this approach is unlikely  
3 to be environmentally sustainable or econom-  
4 ically viable for commercial scale production  
5 (Lawrence et al. 2001). Macroalgae is relatively  
6 low in protein and energy and varies season-  
7 ally in nutrient profiles (Larson et al. 1980;  
8 Lobban and Harrison 1994; Schlosser et al.  
9 2005). Formulated urchin feeds can be used  
10 to maximize somatic growth during the juve-  
11 nile stages (McBride et al. 1998; Akiyama et al.  
12 2001; Spirlet et al. 2001; Kennedy et al. 2005;  
13 Kennedy et al. 2007a, 2007b) or to improve  
14 gonad yield and quality during maturity (Walker  
15 and Lesser 1998; Robinson et al. 2002; Pearce  
16 et al. 2004). Ultimately, these diets will have  
17 to produce gonads with acceptable market qual-  
18 ity. The use of different diets for different life  
19 stages will likely be required to culture urchins  
20 from hatchery to harvest (Kelly et al. 1998;  
21 Lawrence et al. 2001).

22 Many of the studies to date on the nutrition  
23 of urchins in culture conditions have examined  
24 the role of nutrients in promoting gonad yield  
25 and quality (Barker et al. 1998; Meidel and  
26 Scheibling 1999; Robinson et al. 2002; Shpigel  
27 et al. 2005; Siikavuopio et al. 2007). A num-  
28 ber of other studies have compared somatic and  
29 gonad growth of urchins fed various formulated  
30 feeds with macroalgal diets, or compared the  
31 use of different algal species as feed (Cook  
32 et al. 1998; Russell 1998; Spirlet et al. 2001;  
33 Chang et al. 2005; Daggett et al. 2005; Lyons  
34 and Scheibling 2007). However, the specific  
35 nutrient requirements for optimal sea urchin  
36 somatic growth in aquaculture remain obscure.  
37 Kennedy et al. (2007a) have presented evidence  
38 that a lack of appropriate dietary minerals and  
39 pigments is a likely factor contributing to the  
40 shortcomings of prepared feeds in those cases  
41 where natural kelp diets have produced bet-  
42 ter somatic growth than prepared diets. Other  
43 recent studies have begun defining the gross  
44 levels of protein and carbohydrates required  
45 for somatic growth by urchins. McBride et al.  
46 (1998) observed no significant differences in  
47 growth of *Strongylocentrotus franciscanus* fed  
48 prepared diets with protein levels of 30,  
49 40, and 50%, but they did see a decrease

1 in feeding rate with increased protein lev-  
2 els. Fernandez and Boudouresque (2000) com-  
3 pared growth of *Paracentrotus lividus* given  
4 three feed types varying in quality ( “veg-  
5 etable,” “mixed,” and “animal”), and found that  
6 the higher protein feeds ( “mixed” and “ani-  
7 mal”) with relatively lower carbohydrate levels  
8 (28.9% protein/35.3% carbohydrate and 47.2%  
9 protein/15.9% carbohydrate, respectively) gave  
10 better results than the “vegetable” type feed  
11 (12.7% protein/58.2% carbohydrate). Akiyama  
12 et al. (2001) concluded that a dietary protein  
13 level of 20% was the optimum for *Pseudo-*  
14 *centrotus depressus* when casein was the sole  
15 protein source. Hammer et al. (2006) observed  
16 similar results in a feeding study with the sea  
17 urchin *Lytechinus variegatus*, where they deter-  
18 mined that a 20% protein diet was more effi-  
19 cient than either a 9% protein or a 31% protein  
20 diet.

21 This study was conducted to determine the  
22 optimum protein level in the diet for young  
23 green sea urchins, *S. droebachiensis*. Given  
24 the importance of protein for growth and the  
25 expense of protein as a feed ingredient, this  
26 topic needs to be addressed to optimize the bi-  
27 ological and economic efficiency of land-based  
28 green sea urchin culture. Eight formulated  
29 urchin diets with varying protein/carbohydrate  
30 levels were compared with one another and  
31 with the kelp, *Saccharina latissima* (previ-  
32 ously *Laminaria saccharina*), a readily avail-  
33 able species known to be consumed by green  
34 sea urchins (Vadas 1977; Daggett et al. 2005).  
35 A commercially available high protein abalone  
36 feed was included in the trial as a possible alter-  
37 native diet for green urchins. Hatchery reared  
38 urchins with a starting test diameter (TD) of  
39 approximately 5.5 mm were used for the trial;  
40 hatchery reared urchins of this small size have  
41 rarely been used in previous formulated diet tri-  
42 als (Akiyama et al. 2001; Spirlet et al. 2001).

## 44 Materials and Methods

### 45 *Urchins and Holding Conditions*

46 The juvenile urchins used in the trial were  
47 selected on the basis of size from a population  
48 of approximately 10,000 9 mo post-settlement  
49

1 hatchery urchins reared at the Center for Coop- 1  
2 erative Aquaculture Research (Franklin, ME, 2  
3 USA), where the feed trial also took place. 3  
4 The urchins had been reared almost exclusively 4  
5 on the kelp, *S. latissima* for the 9 mo prior 5  
6 to this study. The population as a whole varied 6  
7 between 3 and 15 mm TD, so to minimize 7  
8 variation and the effect of differential growth 8  
9 rates urchins with a TD of approximately 9  
10 5.5 mm were selected from the population, 10  
11 weighed using an A&D Instruments digital 11  
12 scale to within 1 mg, and pooled to obtain 12  
13 600 individuals with a mean start weight of 13  
14  $0.109 \pm 0.011$  g ( $CV \leq 10.5\%$ ). The urchins 14  
15 were starved for 1 wk prior to the trial. Ten 15  
16 diets were tested, with three replicates per 16  
17 diet and 20 urchins per replicate. Replicates 17  
18 were segregated into slotted plastic hydro- 18  
19 ponics plant baskets ( $16.5 \times 16.5 \times 12.7$  cm 19  
20 deep) randomly distributed into three shallow 20  
21 round fiberglass tanks supplied with a source 21  
22 of flow through seawater. Tank flows were 22  
23 equivalent to one tank turnover per 40 min to 23  
24 maintain water quality and avoid accumula- 24  
25 tion of metabolites. Oxygen levels were mea- 25  
26 sured daily with an OxyGuard Handy Polaris 26  
27 probe (OxyGuard International A/S, Denmark) 27  
28 and ranged from 7.2 to 8.2 mg/L. Salinity was 28  
29 checked weekly with a refractometer and was 29  
30 stable throughout the trial at 30–32 ppt. Tem- 30  
31 peratures were maintained at  $11.4 \pm 1.2$  C and 31  
32 the light regime was 8 L:16 D. 32

### 33 *Study Diets*

34  
35  
36 The nine formulated diets used in this trial 36  
37 were analyzed once for proximate composition 37  
38 and the kelp three times to account for seasonal 38  
39 variation. The proximate analyses were con- 39  
40 ducted by New Jersey Feed Labs, Inc. (Trenton, 40  
41 NJ, USA) according to AOAC methods 990.03 41  
42 (protein by combustion), 920.39 (fat by ether 42  
43 extraction), 978.10 (fiber), 942.05 (ash), and 43  
44 930.15 (moisture, using loss on drying at 135 C 44  
45 for 2 h). Carbohydrate levels were determined 45  
46 by subtraction from 100%. Eight of the diets 46  
47 were prepared urchin feeds formulated and pro- 47  
48 duced at Texas A&M University (designated as 48  
49 33, 34, 35, 36, 37, 38, 39, and 40). Protein

1 sources for these diets were a proprietary mix 1  
2 of kelp, soybean, casein, fish, and squid; and 2  
3 the carbohydrate sources were wheat, kelp, and 3  
4 soybean. Lipid levels ranged from 3.6 to 6.2%, 4  
5 which are within a suitable range for meet- 5  
6 ing urchin growth requirements (Kennedy et al. 6  
7 2007b). Each of the eight Texas A&M diets 7  
8 contained up to 28% marine ingredients, 28.7% 8  
9 plant ingredients, 1.1% carotenoids, 0.7% vita- 9  
10 min premix, 24 % mineral mix, 7.2% binder, 10  
11 and antifungal–antioxidant. The other two diets 11  
12 consisted of a commercial abalone feed (desig- 12  
13 nated as AN for abalone noodles) (proprietary 13  
14 formulation by Adam & Amos Abalone Foods 14  
15 Pty. Ltd., Australia), and the kelp, *S. latissima* 15  
16 (designated as K for kelp). The kelp was col- 16  
17 lected fresh from a local pier about every 2 wk 17  
18 throughout the course of this study and main- 18  
19 tained between collections in a chilled seawater 19  
20 tank. 20

21 The proximate diet analyses converted to a 21  
22 dry weight basis are summarized in Table 1 22  
23 for all diets used in this study. The kelp 23  
24 was sampled at the beginning, middle, and 24  
25 near the end of the trial, corresponding to 25  
26 winter, spring, and summer, and the varying 26  
27 nutrient compositions likely reflect seasonal 27  
28 variations in growth, light, temperature, and 28  
29 nutrient regimes seen in the Gulf of Maine. For 29  
30 the purposes of analysis, a composite (average) 30  
31 nutrient profile was used for the kelp when 31  
32 comparing it to the formulated feeds. On a wet 32  
33 weight basis the kelp averaged 88% moisture, 33  
34 compared to a moisture content of 7–11.7% 34  
35 for the formulated diets. The kelp-fed urchins 35  
36 would thus have to consume significantly more 36  
37 kelp to match the nutrient intake of the urchins 37  
38 fed formulated diets in this study. 38

39 The diets were ranked based on percent 39  
40 protein levels (Table 1). Of the Texas A&M 40  
41 diets, diet 39 had the lowest protein content 41  
42 (16.0% dry weight) and diet 35 had the highest 42  
43 protein content (40.3%). The abalone feed had 43  
44 the second highest protein content (36.3%) 44  
45 of all the formulated feeds tested and also 45  
46 contained the highest levels of carbohydrates 46  
47 (52.6% dry weight). The abalone diet was also 47  
48 significantly lower in ash (7.5%) than all of 48  
49 the other diets used in this study (25–45.3% 49

TABLE 1. Percentage proximate analyses (dry weight basis) and the 24-h water stability of the 10 diets used in this study.<sup>1</sup>

Diet	Protein	Fat	Ash	Carbohydrate	24-h stability
39	16.0	4.6	37.7	41.7	Disintegrated
40	16.4	5.0	45.3	32.9	Disintegrated
33	17.1	4.7	45.3	32.9	Disintegrated
38	22.6	5.0	25.2	47.2	Partially intact
37	23.3	4.8	30.6	41.3	Partially intact
34	24.5	4.7	36.2	34.6	Partially intact
36	32.9	5.1	25.0	37.0	Intact
35	40.3	5.3	25.3	29.1	Intact
AN (abalone feed)	36.3	3.6	7.5	52.6	Intact
Kelp (composite)	23.6	3.2	35.0	38.2	Intact
Kelp (February 19, 2008)	24.4	7.3	40.2	28.1	–
Kelp (May 6, 2008)	32.9	0.6	35.2	31.3	–
Kelp (June 25, 2008)	13.4	1.8	29.6	55.2	–

<sup>1</sup>Texas A&M diets are ranked in order from low to high protein.

ash). In terms of average composition on a dry weight basis, kelp was most similar to the Texas A&M diet 34.

#### Feeding Levels

Initially, the urchins were fed the formulated feeds every 48 h, but this was increased to daily feeding after 2 wk into the trial. Feeding amounts were adjusted based on growth and 24-h consumption to maintain feeding at approximately 2% body weight and *ad libitum* (to satiation). The amount of feed added to each replicate was gradually increased through this study, but every replicate in each of the formulated feed treatments received the same quantity of feed at each feeding. Uneaten feed and feces was removed from all formulated feed replicates at each feeding and the tanks and replicate baskets were cleaned of biofilms twice per week. The formulated diets varied in water stability so a scoring system was devised to evaluate stability. Diets that remained completely intact after 24 h were scored as a 3, diets that had disintegrated into a powder after 24 h were scored as a 1, and diets that were partially intact (broken into intact pieces and powder) were scored as a 2. Diets were scored daily at every feeding when the uneaten feed was removed.

The kelp-fed replicates were fed on the same schedule as the formulated feed replicates, but any kelp left over from the previous feeding

was not removed. Instead, the amount of kelp added to the replicates was decreased or increased to maintain a constant supply of kelp in the baskets while preventing an excess from being left over. In this way, it was possible to approximate the total amount of kelp consumed by the urchins at the end of the experiment.

#### Urchin Measurements

Weight measurements were taken at d 0, 37, 83, 117, 142, and 216 when the trial was ended. This provided data that could be used to calculate the specific growth rates (SGRs) for five growth intervals. Survival/escapement was also recorded at these sampling intervals. Urchins were blotted dry before weighing. Mean individual wet weights were determined within replicates at d 37 and 83 by weighing all of the urchins in the replicate and dividing by the number of urchins. On all other sampling days individual urchin weights were recorded. Upon termination of this study, TDs were measured for each individual using digital calipers (model CD-6 “PMX Mitutoyo Corporation, Kawasaki, Japan), and five urchins per replicate were randomly selected and dissected to determine gonad wet weight.

#### Data Analysis

Whole wet weight, weight gain, SGR, and end TD were calculated using averages from

each replicate basket ( $n = 3$ ). The mean urchin wet weight per diet was calculated at each sampling interval using the pooled averages from diet replicates ( $n = 3$ ). The average weight gain per urchin for each replicate between sampling intervals was calculated as: weight gain (g) = [whole wet weight ( $t_2$ ) - whole wet weight ( $t_1$ )]. The mean gonad wet weight for each diet was calculated at the end of this study using pooled averages from the five urchins subsampled from each replicate. Urchin gonadal/somatic indexes (GSIs) were calculated as:  $GSI (\%) = (\text{wet gonad weight/whole wet weight}) \times 100$ . The mean GSI and mean end TD for each diet were calculated using the pooled averages from the diet replicates. Average SGR per urchin was determined for each replicate basket for each sampling interval according to the following equation:  $SGR (\%) = ([\ln (\text{whole wet weight } (t_2))] - [\ln (\text{whole wet weight } (t_1))]) / [(t_2) - (t_1)] \times 100$ .

Multivariate repeated measures analyses were used to check for an interaction between diet treatment and time for whole wet weight, weight gain, and SGR. The interaction was significant (Wilks'  $\lambda$ :  $P < 0.05$ ), so data from each measurement day were analyzed individually using a one-way ANOVA. For the endpoint data (TD, gonad wet weight, and GSI), a one-way ANOVA was performed for each response variable. Residuals from each ANOVA were then analyzed for normality and equal variance using the Shapiro-Wilk test for normality and Levene's equal variance test, respectively, and an acceptance level of  $P > 0.10$  was adopted for both. There were occasional violations of Levene's test for equal variance, but this was disregarded when the normality assumption was satisfied, because differences between diets were often so great that a transformation applied to all measurement days would not likely have affected the results. In two cases where data were obtained over time in this study (whole wet weight at d 142 and weight gain from d 117 to 142), the assumptions of both equal variance and normality were not met (Levene's test:  $P < 0.01$ ; Shapiro-Wilk:  $P < 0.01$ ). Further statistical analyses in these instances were abandoned and

only means are presented. For endpoint data, if either normality or equal variance assumptions were not met the residuals and outliers were examined and transformations were applied as needed. As such, gonad wet weight data were fourth root transformed and GSI data were square root transformed prior to any further statistical analyses, but original values are presented for ease of interpretation. When normality and variance assumptions were satisfied, the Ryan-Einot-Gabriel-Welsch Q (REGWQ) post-hoc test was used to make pair-wise comparisons among treatment means with a  $P < 0.05$  level of significance.

## Results

### *Survival and Growth*

At the end of the trial, 12 animals (2%) were missing because of escapement or mortality, but losses were random across treatments and there were no significant differences in survival between treatments.

Significant differences between diets as reflected in urchin whole wet weight were evident by d 37 and continued throughout this study (Fig. 1). By d 83, the urchins fed with the Texas A&M diets 39 and 40 surpassed all others in weight, with the remaining treatments producing weights in the following descending order: 33, 38 > 37 > 34 > 36 > kelp > 35 > abalone noodles (ANOVA,  $P < 0.05$ ). Day 117 weights were highest for diet treatments 33, 38, 39, and 40, with the remaining treatments producing weights in the following descending order: 37 > 34 > 36 > kelp > 35 > abalone noodles (ANOVA,  $P < 0.05$ ). At d 216 the end weights ranged from 2.56 g (SE = 0.120) for the abalone diet to 6.11 g (SE = 0.243) for the Texas A&M diet 38 (Fig. 1). Diets 33, 37, 38, 39, and 40 were the top performing diets and showed statistically similar weight gains (Table 2). These diets were all ranked as low to intermediate in protein levels (Table 1). The remaining diets produced end weights in the following descending order: 34 > 36 > kelp > 35 > abalone noodles (ANOVA,  $P < 0.05$ ). Throughout this study, the high protein diets (diets 35, 36, and AN) produced

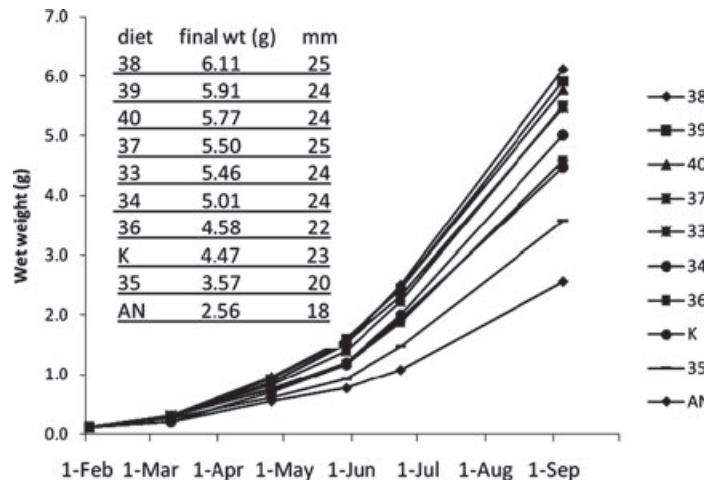


FIGURE 1. Growth of juvenile urchins fed formulated feeds or kelp. Urchins were weighed at d 0, 37, 83, 117, 142, and 216. Test diameters were measured at d 216.

TABLE 2. Protein levels and the mean  $\pm$  SE weight gain, SGR (% growth/d), and gonad index at the end of the 216 d feeding trial for each of the diets.<sup>1</sup>

Diet	Protein level (%)	Mean weight gain (g)	Mean SGR	Mean percent gonad index
39	16.0	5.81 $\pm$ 0.2 <sup>a</sup>	1.86 $\pm$ 0.00 <sup>a</sup>	17.1 $\pm$ 1.1 <sup>c</sup>
40	16.4	5.66 $\pm$ 0.25 <sup>a</sup>	1.84 $\pm$ 0.01 <sup>a</sup>	17.8 $\pm$ 1.1 <sup>b</sup>
33	17.1	5.35 $\pm$ 0.17 <sup>a</sup>	1.81 $\pm$ 0.01 <sup>b</sup>	22.5 $\pm$ 1.5 <sup>d</sup>
38	22.6	6.00 $\pm$ 0.24 <sup>a</sup>	1.87 $\pm$ 0.02 <sup>a</sup>	21.1 $\pm$ 0.5 <sup>a</sup>
37	23.3	5.39 $\pm$ 0.21 <sup>a</sup>	1.81 $\pm$ 0.01 <sup>a</sup>	21.8 $\pm$ 1.0 <sup>a</sup>
34	24.5	4.9 $\pm$ 0.07 <sup>b</sup>	1.78 $\pm$ 0.01 <sup>c</sup>	19.9 $\pm$ 0.3 <sup>a</sup>
36	32.9	4.47 $\pm$ 0.08 <sup>c</sup>	1.72 $\pm$ 0.01 <sup>d</sup>	20.3 $\pm$ 0.6 <sup>a</sup>
35	40.2	3.47 $\pm$ 0.08 <sup>d</sup>	1.62 $\pm$ 0.01 <sup>e</sup>	20.7 $\pm$ 1.3 <sup>a</sup>
Abalone	36.3	2.45 $\pm$ 0.12 <sup>e</sup>	1.47 $\pm$ 0.02 <sup>f</sup>	12.7 $\pm$ 1.4 <sup>e</sup>
Kelp	23.6	4.35 $\pm$ 0.13 <sup>c</sup>	1.71 $\pm$ 0.01 <sup>d</sup>	8.2 $\pm$ 0.5 <sup>f</sup>

SGR = specific growth rate.

<sup>1</sup>Letters associated with each value indicate statistically significant differences among diets within each parameter (Ryan–Einot–Gabriel–Welsch Q test;  $P < 0.05$ ).

significantly less growth than the other diets, and the kelp treatment also produced significantly lower weight gains compared with the top performing diets. Growth of urchins fed diet 34 was statistically different from those on all other diets, and is best described as intermediate between the group containing the top five performing diets and the two lower performing groups. In terms of percent protein and carbohydrate (dry weight basis), this diet was the most similar to kelp (Table 1), although it outperformed the kelp in terms of growth (5.01 g vs. 4.47 g) (REGWQ test;  $P < 0.05$ ).

Significant differences in end TD were also found among diet treatments in this study,

with TDs ranging from 18 mm (SE = 0.51) for the abalone diet to 25 mm for prepared feeds 37 (SE = 0.43) and 38 (SE = 0.58) (Fig. 1). Prepared feeds 33, 34, 37, 38, 39, and 40 all produced similarly large end TDs, with the remaining treatments producing end TDs in the following descending order: kelp > 36 > 35 > abalone noodles (ANOVA,  $P < 0.05$ ).

#### Specific Growth Rates

There were significant differences between the formulated diets and kelp in terms of SGRs during four of the five sampling intervals (Table 3). During the first interval (d 0–37),

TABLE 3. Mean  $\pm$  SE specific growth rate (% growth/d) seen for each of the diet treatments at each sampling interval (d 0–37, 37–83, 83–117, 117–142, and 142–216).<sup>1</sup>

	0–37	37–83	83–117	117–142	142–216
33	2.70 $\pm$ 0.03 <sup>a</sup>	2.41 $\pm$ 0.02 <sup>b</sup>	1.65 $\pm$ 0.02 <sup>a</sup>	1.61 $\pm$ 0.01 <sup>e</sup>	1.16 $\pm$ 0.05
34	2.75 $\pm$ 0.02 <sup>a</sup>	2.00 $\pm$ 0.04 <sup>e</sup>	1.40 $\pm$ 0.10 <sup>a</sup>	2.02 $\pm$ 0.03 <sup>a</sup>	1.24 $\pm$ 0.03
35	2.45 $\pm$ 0.10 <sup>b</sup>	1.79 $\pm$ 0.03 <sup>f</sup>	1.21 $\pm$ 0.05 <sup>b</sup>	1.87 $\pm$ 0.07 <sup>a</sup>	1.20 $\pm$ 0.01
36	2.64 $\pm$ 0.05 <sup>a</sup>	2.06 $\pm$ 0.06 <sup>d</sup>	1.30 $\pm$ 0.06 <sup>a</sup>	1.87 $\pm$ 0.03 <sup>a</sup>	1.20 $\pm$ 0.01
37	2.80 $\pm$ 0.09 <sup>a</sup>	2.12 $\pm$ 0.01 <sup>d</sup>	1.56 $\pm$ 0.08 <sup>a</sup>	1.90 $\pm$ 0.07 <sup>a</sup>	1.22 $\pm$ 0.05
38	2.76 $\pm$ 0.10 <sup>a</sup>	2.31 $\pm$ 0.06 <sup>b</sup>	1.64 $\pm$ 0.17 <sup>a</sup>	1.97 $\pm$ 0.02 <sup>a</sup>	1.21 $\pm$ 0.05
39	2.73 $\pm$ 0.04 <sup>a</sup>	2.49 $\pm$ 0.04 <sup>b</sup>	1.61 $\pm$ 0.06 <sup>a</sup>	1.70 $\pm$ 0.04 <sup>c</sup>	1.20 $\pm$ 0.04
40	2.82 $\pm$ 0.05 <sup>a</sup>	2.47 $\pm$ 0.05 <sup>b</sup>	1.50 $\pm$ 0.09 <sup>a</sup>	1.67 $\pm$ 0.02 <sup>d</sup>	1.16 $\pm$ 0.06
AN	1.72 $\pm$ 0.06 <sup>c</sup>	2.20 $\pm$ 0.09 <sup>c</sup>	0.96 $\pm$ 0.06 <sup>c</sup>	1.37 $\pm$ 0.04 <sup>f</sup>	1.16 $\pm$ 0.04
K	1.62 $\pm$ 0.06 <sup>c</sup>	2.70 $\pm$ 0.03 <sup>a</sup>	1.50 $\pm$ 0.09 <sup>c</sup>	2.05 $\pm$ 0.07 <sup>a</sup>	1.13 $\pm$ 0.02

<sup>1</sup>Letters within columns indicate statistically significant differences among diets at the interval specified (Ryan–Einot–Gabriel–Welsch Q test;  $P < 0.05$ ).

the urchins responded quickly to the introduction of formulated feeds and their growth rates surpassed those seen in the kelp replicates (ANOVA,  $P < 0.05$ ). However, during the second interval (d 37–83), the growth rates seen in the kelp replicates (2.7%/d) surpassed those seen in any of the formulated feed replicates. The growth rates for the kelp-fed replicates remained relatively high until the fifth sampling interval (d 142–216), when they slowed to 1.13%. The average SGRs for the urchins fed formulated feeds during the first two growth intervals (from 0 to 83 d) exceeded 2% for every diet treatment, but during the third growth interval they declined to between 0.96 and 1.65%. The SGRs increased slightly during the fourth interval (117–142 d), and then decreased again during the final interval (142–216 d) to the lowest rates seen in the trial, to an average of 1.19%. The SGRs over the entire course of the trial (d 0–216) ranged from 1.47% ( $SE = 1.83 \times 10^{-2}$ ) for the abalone diet to 1.87% ( $SE = 1.60 \times 10^{-2}$ ) for Texas A&M diet 38, and were statistically similar for diets 37, 38, 39, and 40 (Table 2). The high protein diets and the kelp diet all showed significantly slower growth rates over the course of this study than those seen with the low and intermediate protein diets.

#### Gonadal–Somatic Index

Significant differences in the GSI were also found at the end of this study, with GSIs

ranging from 8.23% ( $SE = 0.506$ ) for kelp to 21.8% ( $SE = 0.458$ ) for prepared feed 37 (Table 2). Prepared feeds 34, 35, 36, 37, and 38 all produced similarly large GSIs, with the remaining treatments producing GSIs in the following descending order: 40 > 39 > 33 > abalone noodles > kelp (ANOVA,  $P < 0.05$ ). However, there was no statistically significant relationship between the GSI and the protein or carbohydrate level of the diet. Diets with intermediate or high protein levels produced similar GSIs, and all of the formulated feeds with the exception of the abalone noodles had GSIs that exceeded 15%. The kelp-fed urchins had a significantly lower GSI (8.23%) than that seen in any of the formulated feeds.

#### Feed Efficiency

The sum total of feed (grams wet weight) provided to each of the formulated feed replicates through the course of the trial was 179.5 g, whereas the kelp-fed replicates received 1040 g. The total amount of kelp actually consumed by the kelp-fed urchins could be closely approximated, but this could not be carried out for the formulated diets and therefore the true feed conversion ratios could not be calculated. However, it was possible to calculate and compare the ratio of total feed input per treatment to the total biomass gain per treatment as an approximate measure of feed efficiency. The mean total biomass gain per replicate for the top performing Texas A&M

1 diet 38 was 120 g after 216 d (6 g/urchin),  
 2 whereas the mean biomass gain per kelp-fed  
 3 replicate was 88 g (4.4 g/urchin). Thus the ratio  
 4 of feed input to biomass gain was 1.5/1 for the  
 5 top performing formulated feed and 11.8/1 for  
 6 the kelp. However, if the kelp is converted to  
 7 a dry weight basis (average 88% moisture con-  
 8 tent), then this ratio improves to 1.4/1.

#### 10 *Feed Stability*

11 The 24-h stability ratings in seawater varied  
 12 between the diets but remained consistent  
 13 for each diet over the course of this study.  
 14 There was a clear relationship between protein  
 15 levels and water stability: the low protein diets  
 16 dissolved into a powder within 12–24 h, the  
 17 intermediate protein diets broke up into small  
 18 pieces and powder within 24 h, and the high  
 19 protein diets remained entirely intact for 24 h  
 20 or even longer (Table 1).

#### 22 **Discussion**

23 TD has been traditionally favored as a  
 24 proxy for measuring urchin growth (Swan  
 25 1961; Lang and Mann 1976; Raymond and  
 26 Scheibling 1987; Devin et al. 2004; Pearce  
 27 et al. 2005). However, as Ellers and Johnson  
 28 (2009) point out, measuring diameter can be  
 29 imprecise because urchins have spines, are not  
 30 always exactly circular, and diameter measure-  
 31 ments do not take into account potential height  
 32 variation (some urchins may be more flattened  
 33 than others). They recommended that weight  
 34 be used in growth studies, and demonstrated  
 35 that a formula incorporating the cube root of  
 36 the weight could be used to estimate the nomi-  
 37 nal diameter of the urchin with six times the  
 38 accuracy of a direct diameter measurement.  
 39 Techniques utilizing image analysis software  
 40 may increase the accuracy of TD measure-  
 41 ments (Kennedy et al. 2007a, 2007b), but they  
 42 require additional investment in equipment and  
 43 time, and it remains to be tested whether this  
 44 method provides a better measure of growth  
 45 than weight. For these reasons, in this study  
 46 weight was chosen as the primary measure of  
 47 growth in addition to diameter. This had the  
 48 further advantage of allowing for calculation

1 of GSIs; an important consideration for urchins  
 2 reared on formulated diets. Finally, the calcu-  
 3 lation of the SGR, which is widely used in  
 4 aquaculture growth and feed studies, will yield  
 5 very different results in urchins if TD is used  
 6 instead of weight as the defining growth num-  
 7 ber. For example, in our study when weight was  
 8 used to calculate the SGR we obtained a max-  
 9 imum SGR of 1.87%; for the same urchin the  
 10 SGR based on TD growth was 0.7%.

11 As an urchins' growth is not linear over the  
 12 course of its life span (Russell 1998; Lawrence  
 13 2000; Ellers and Johnson 2009), it is impor-  
 14 tant that growth comparisons between studies  
 15 be limited to urchins of similar size ranges. The  
 16 top performing diet (38) in this study resulted  
 17 in a net growth of 6 g (from 0.11 to 6.11 g)  
 18 over the course of 216 d, with a corresponding  
 19 SGR of 1.87%/d. In terms of TD, the urchins  
 20 showed a net increase in TD of 19.5 mm (from  
 21 5.5 to 25 mm) over 216 d; a rate of increase  
 22 equivalent to 2.7 mm/mo. The growth rates  
 23 of the juvenile green urchins fed the formu-  
 24 lated diets in our study compare favorably with  
 25 growth rates of similar sized *S. droebachiensis*  
 26 in the wild. Pearce et al. (2005) cite a number  
 27 of studies estimating growth rates of *S. droe-*  
 28 *bachiensis* in the wild, and reported a range  
 29 of 0.2 mm to 1.2 mm/mo. Russell (2000) pro-  
 30 jected 2–3 yr from metamorphosis for green  
 31 sea urchins to attain a TD of 20–25 mm in  
 32 the field, whereas in the current study this was  
 33 attained in 16.2 mo (9 mo to 5.5 mm + 216 d  
 34 to 25 mm). The growth rates seen in our study  
 35 also compare favorably with those seen in  
 36 studies where similar sized green sea urchins  
 37 were grown in controlled culture conditions.  
 38 During a 490-d feeding trial with green sea  
 39 urchins, Daggett et al. (2005) reported TDs  
 40 of less than 20 mm and weights of less than  
 41 5 g at 200 d for green sea urchins grown  
 42 on either formulated diets or macroalgae and  
 43 with a starting size of about 9 mm. Kennedy  
 44 et al. (2007a) reported a maximum SGR of  
 45 0.6% (based on TD) for wild collected juve-  
 46 nile green sea urchins fed a fortified formulated  
 47 diet. The maximum TD-based SGR seen in our  
 48 study was 0.7% (19.5 mm increase over 216 d).  
 49 Hagen (2004) reported near exponential growth



1 of hatchery reared *S. droebachiensis*, with an  
2 approximate “doubling time” in wet weight of  
3 2.8 mo. Using his formula (doubling time =  
4  $[\text{time}_1 - \text{time}_0] / [\log_2 \text{weight}_1 - \log_2 \text{weight}_0]$ ),  
5 we saw a doubling time of 37.2 d for the fastest  
6 growing urchins in our study.

7 A strong correlation was seen between pro-  
8 tein levels in the formulated diets and growth  
9 rates of the urchins, but there was no corre-  
10 lation between carbohydrate levels or carbo-  
11 hydrate/protein ratios and growth. The group  
12 of five top performing diets showed similar  
13 growth rates and they all had relatively low  
14 to intermediate protein levels (16–23.3% pro-  
15 tein), as compared with the three high protein  
16 diets (32.9–40.3% protein) that only performed  
17 as well as, or even worse than, the kelp. This  
18 is in general agreement with other studies indi-  
19 cating that protein levels of 16–25% are opti-  
20 mal for urchin somatic growth (Akiyama et al.  
21 2001; Hammer et al. 2004, 2006; Kennedy  
22 et al. 2005). It is also clear from the results  
23 seen here that formulated feeds can outperform  
24 kelp for urchins grown in culture. This is not  
25 always the case (McBride et al. 1998; Williams  
26 and Harris 1998), indicating that the nutritional  
27 composition of both the formulated feeds and  
28 the kelp is critical. In this study, the SGRs for  
29 the kelp-fed urchins varied between sampling  
30 intervals, and at the second sampling interval (d  
31 37–83) they exceeded the SGRs seen for any  
32 of the formulated feeds (Table 3). This interval  
33 includes the period (May) when the proximate  
34 analysis of the kelp showed the highest pro-  
35 tein levels (32.9%; dry weight basis) seen for  
36 kelp during the course of this study (Table 1).  
37 This shows that when seaweed is harvested at  
38 peak protein levels it can be effectively used for  
39 somatic growth. However, during the last sam-  
40 pling interval (d 142–216, July–September),  
41 the SGR for the kelp-fed urchins was 1.13%;  
42 the lowest SGR seen for the kelp-fed urchins  
43 during the study and ranking it at the bottom  
44 of all the diets for this interval. This interval  
45 coincides with reduced protein levels of 13.4%  
46 observed at the June proximate analysis for  
47 kelp. The correlation seen here between vari-  
48 able protein levels in macroalgae and urchin  
49 growth rates has been observed in other studies

1 where macroalgae was used as an urchin feed  
2 (Vadas et al. 2000; Schlosser et al. 2005). Sea-  
3 sonal variation in seaweed nutritional quality  
4 (Larson et al. 1980; Lobban and Harrison 1994;  
5 Schlosser et al. 2005) underscores the need for  
6 developing formulated feeds suitable for com-  
7 mercial scale aquaculture.

8 As the trial progressed there was a general  
9 decline in the SGRs seen in all of the for-  
10 mulated feed treatments, beginning after d 83  
11 of the trial during the third growth inter-  
12 val (Table 3). This decline was followed by  
13 an increased SGR for all treatments during  
14 the fourth growth interval (117–142 d), only  
15 to be followed by a further decline during  
16 the fifth growth interval (142–216 d). The  
17 increased SGR seen during the fourth inter-  
18 val may have been due to an increase in  
19 water temperature. For 30 d during the fourth  
20 interval the water temperature averaged 13.6 C  
21 and peaked at 15.6 C, as opposed to the  
22 average temperature of 10.8 C maintained dur-  
23 ing growth intervals 1–3 and 11.8 C during  
24 growth interval 5. The optimal temperature  
25 range for somatic growth and survival of  
26 early post-settled *S. droebachiensis* appears to  
27 be 9–13 C (Pearce et al. 2005). Devin et al.  
28 (2004) reported faster growth but decreased sur-  
29 vival at 15 C for 3–5 mm TD green urchins.  
30 Kennedy et al. (2005) observed an acceleration  
31 in SGRs when the water temperatures increased  
32 in their feeding trial (14–16 C from 12 C).  
33 In the present trial, this relatively warm period  
34 of 30 d may have countered the overall trend  
35 of declining growth; a trend that was reasserted  
36 during the fifth interval once the water temper-  
37 ature was restored close to its former level.

38 The larger question is the cause of the  
39 overall trend of declining SGRs observed with  
40 the urchins fed formulated feeds after around  
41 90 d into the trial. This phenomenon has  
42 been documented in other feed trials as well.  
43 Kennedy et al. (2007b) saw an initial increase  
44 in growth rates followed by a decline after the  
45 mo 5 in juvenile green urchins fed prepared  
46 diets. Juvenile *S. franciscanus* fed formulated  
47 diets also showed declining growth rates after  
48 5 mo (McBride et al. 1998), and the authors  
49 suggested that this may have been at least

1 partially attributable to increased reproductive  
2 development.

3 Nutritive phagocytes in the gonads act as  
4 a site of nutrient storage and it is well docu-  
5 mented in a number of species that mature  
6 urchins respond to increased food availabili-  
7 ty or quality with increased gonad produc-  
8 tion (Russell 1998; Walker and Lesser 1998;  
9 Lawrence 2000; Lawrence et al. 2001; Spirlet  
10 et al. 2001; Schlosser et al. 2005). In the case  
11 of mature urchins this is a desirable outcome,  
12 as the gonads are the marketable product, but  
13 for immature urchins the goal is to maxi-  
14 mize somatic growth. Precocious gonad growth  
15 may result from a surplus of nutritional energy  
16 beyond what can be effectively utilized for  
17 somatic growth (Lawrence 2000). In this study,  
18 all of the formulated feeds resulted in sig-  
19 nificantly higher GSIs than those seen in the  
20 kelp-fed urchins (Table 2), and it is tempt-  
21 ing to hypothesize that this gonad develop-  
22 ment came at the expense of somatic growth,  
23 resulting in declining growth rates as the feed  
24 trial progressed. The large gonads observed at  
25 the end of this study are indicative of pre-  
26 cocious gonad development for this species.  
27 At the time that the decline in SGR was  
28 observed, the urchins were approximately 1 yr  
29 post-metamorphoses and 12 mm TD. This is  
30 both younger and smaller than the 2–3 yr  
31 and 25 mm observed in the field where green  
32 sea urchins first reach reproductive maturity  
33 and their growth rates decline (Siversten and  
34 Hopkins 1995; Vadas and Beal 1999). The  
35 growth curve (TD–age relationship) generated  
36 by Russell (2000) for green urchins shows  
37 steady growth until around 35–40 mm before  
38 growth rates begin to decline. Hagen (2004)  
39 observed exponential growth rates in *S. droe-*  
40 *bachiensis* until the urchins were at least 6–7 g,  
41 and extrapolation of the curve indicated that  
42 they maintain this rate until they are about  
43 2-yr old.

44 Precocious gonad growth has been observed  
45 with other species when they were fed formu-  
46 lated diets, including *L. variegatus* (Hammer  
47 et al. 2004), *Psammechinus miliaris* (Kelly  
48 et al. 1998), *P. depressus* (Akiyama et al. 2001),  
49 and *Loxechinus albus* (Olave et al. 2001).

1 Hammer et al. (2004) suggested that a decrease  
2 in the rate of growth of *L. variegatus* fed  
3 high protein diets could have been due to the  
4 precocious gonad development they observed.  
5 Kennedy et al. (2005) saw large gonads but  
6 smaller TD in *S. droebachiensis* fed high  
7 energy prepared diets compared with urchins  
8 fed a lower energy kelp diet, and suggested  
9 that this was because of preferential alloca-  
10 tion of energy into gonad production. However,  
11 Kennedy et al. (2005) note that several other  
12 nutritional factors could have also contributed  
13 to the poor somatic growth they observed. The  
14 evidence that there is a conflict between somatic  
15 growth and gonadal growth in prereproduc-  
16 tive urchins remains inconclusive (Lawrence  
17 2000). Both Minor and Scheibling (1997) and  
18 Meidel and Scheibling (1999) observed a par-  
19 allel increase in gonadal and somatic growth in  
20 *S. droebachiensis* when there was an increase  
21 in diet quality or quantity. Cook et al. (1998)  
22 found that a high protein diet (salmon feed)  
23 promoted somatic and gonadal growth simul-  
24 taneously in juvenile *P. miliaris*. Although we  
25 observed some statistically significant differ-  
26 ences between the diets in terms of gonad  
27 index (Table 2), these differences could not  
28 be attributed to protein or carbohydrate lev-  
29 els. This was the case even for the two high  
30 protein diets (35 and abalone feed) that per-  
31 formed worse than the kelp in terms of growth  
32 but produced higher GSIs than the kelp. Mea-  
33 surements of production efficiency and con-  
34 sumption rate were not utilized in this study,  
35 but have been effectively used in feed trials  
36 with other species, including *S. franciscanus*  
37 (McBride et al. 1998) and *P. lividus* (Spirlet  
38 et al. 2001). Further studies utilizing these and  
39 other tools are needed to examine the relation-  
40 ship between protein and energy levels in diets,  
41 precocious gonad development, and somatic  
42 growth in juvenile green sea urchins.

43 Limiting nutritional factors may provide an  
44 alternative explanation for the decline in SGRs  
45 we saw in this study. The juvenile urchins  
46 had been maintained on a diet of kelp for  
47 9 mo prior to the start of this study. Kennedy  
48 et al. (2007b) proposed that urchins previously  
49 fed kelp and then used in formulated feed

1 trials could have stored essential nutrients,  
2 such as minerals and pigments, which they  
3 can then draw upon during the first period  
4 of the feeding trial. Depletion of these stored  
5 nutrients would then cause a subsequent decline  
6 in SGRs if the diets were also lacking in those  
7 nutrients. Minerals, in particular magnesium  
8 and calcium, are required by urchins for test and  
9 spine growth (Okazaki 1956; Chen et al. 2000),  
10 and can become depleted over time. Kennedy  
11 et al. (2007a) hypothesized that inadequate  
12 mineral levels may have contributed to the poor  
13 performance sometimes seen with formulated  
14 feeds in previous studies. However, mineral  
15 levels in the eight Texas A&M diets used in  
16 this study were 24% dry weight, well in excess  
17 of the top level of 15% that gave good results  
18 for Kennedy et al. (2007a), so it is unlikely that  
19 mineral depletion was the cause of the declining  
20 SGRs.

21 Pigment has also been identified as an essential  
22 nutrient for sea urchins, particularly for normal  
23 gonad development.  $\beta$ -carotene is a major  
24 pigment in the gonads, test, and spines, and is a  
25 precursor for echinenone, which is responsible  
26 for the typical yellow to orange color of urchin  
27 gonads and important for reproductive success  
28 (Fox and Hopkins 1966; Griffiths and Perrott  
29 1976; George et al. 2001).  $\beta$ -carotene appears  
30 to be also required for optimal somatic growth,  
31 at least for *S. droebachiensis* (Kennedy et al.  
32 2007). They saw improved somatic growth in  
33 juvenile green urchins when  $\beta$ -carotene was  
34 added to formulated diets at levels of 1.25%  
35 using Algro™ (a spray dried form of the  
36 microalgae *Dunaliella salina*). The addition  
37 of this pigment source increased the rate of  
38 somatic growth even in the absence of supplemental  
39 mineral premix, probably because the  
40 Algro™ also contributed 0.8% minerals to the  
41 diets (Kennedy et al. 2007).

42 In this study,  $\beta$ -carotene was added to the  
43 Texas A&M formulated diets at levels of 1.1%,  
44 equivalent to the level used by Kennedy et al.  
45 (2007). However, at the end of this study  
46 the gonad coloration was a pale off white, as  
47 opposed to the more typical orange color seen  
48 in the kelp-fed urchins. This suggests that  $\beta$ -  
49 carotene levels were either inadequate or that

1 the  $\beta$ -carotene source (proprietary) was some-  
2 how lacking. Pigment depletion must therefore  
3 be considered as a possible cause for the decline  
4 in SGRs seen as this study progressed. The  
5 role of pigment sources and levels in urchin  
6 nutrition, although often addressed in gonad  
7 enhancement studies (Robinson et al. 2002),  
8 remains an area for further research in somatic  
9 growth studies (Lawrence et al. 2001).

10 A potentially negative consequence of using  
11 formulated diets is the effect they can have  
12 on gonad color and taste. The pale off-  
13 white gonad color we observed at the end  
14 of the trial in the formulated feed urchins is  
15 unacceptable for market quality, whereas the  
16 kelp-fed urchins had gonads that were a more  
17 suitable yellow/orange. This likely reflects an  
18 inadequacy in the pigment level or source in the  
19 formulated diets we used. Previous studies have  
20 documented the negative effects of formulated  
21 feeds on gonad color and flavor, as compared  
22 to the improvement in these sensory parameters  
23 when urchins are fed macroalgae. Senartna  
24 et al. (2005) observed that the taste and smell of  
25 gonads from wild collected purple sea urchins,  
26 *Heliocidaris erythrogramma*, were better than  
27 those fed formulated vegetable- or animal-  
28 based feeds. Siikavuopio et al. (2007) observed  
29 that increased protein levels in formulated  
30 diets resulted in an increased bitter taste in  
31 the gonads of *S. droebachiensis*. Shpigel et al.  
32 (2005) found that the urchin, *P. lividus*, fed a  
33 prepared diet for 8 wk followed by 4 wk of  
34 algal diet produced the optimal combination  
35 of gonad color and GSI. It remains to be  
36 seen whether this strategy can be used to  
37 efficiently grow hatchery derived green sea  
38 urchins in culture from juveniles to market  
39 acceptability, and this is currently the focus of  
40 our research efforts. The ideal diet for urchins  
41 in culture needs to provide for fast somatic  
42 growth without negatively affecting gonad yield  
43 or quality.

44 The need for a readily available commercial  
45 diet to use for our sea urchin aquaculture  
46 efforts was a primary factor for the inclusion  
47 of an abalone diet in the trial. Formulated diets  
48 have been developed for abalone and there are  
49 now several commercial sources (Hahn 1989;

1 Fleming et al. 1996), whereas commercially  
2 available urchin feeds remain in short supply  
3 (Lawrence et al. 2001). Abalone is similar  
4 to sea urchins in that both feed primarily  
5 on macroalgae, and like urchins the energy  
6 metabolism of abalone is carbohydrate and  
7 protein-based rather than lipid-based (Fleming  
8 1995; Bautista-Teruel and Millamena 1999). It  
9 thus seemed possible that formulated abalone  
10 diets could meet the nutritional requirements  
11 of sea urchins and might prove to be a  
12 convenient feed source until more urchin diets  
13 became available. In addition, abalone diets  
14 are typically high in protein and carbohydrate  
15 (Fleming et al. 1996), which allowed us to  
16 include a diet in the trial that had combined  
17 protein and carbohydrate levels higher than  
18 those found in any of the formulated Texas  
19 A&M diets (Table 1).

20 However, the abalone diet used here resulted  
21 in poor growth, underperforming the kelp diet  
22 and all of the Texas A&M diets, and it is  
23 therefore not a suitable feed for juvenile green  
24 sea urchins. As only a proximate analysis is  
25 available for the abalone feed we used, we  
26 have limited information on which to base  
27 an analysis of its poor performance. The low  
28 mineral levels seen in this diet, as reflected in  
29 an ash content of only 7.5%, indicates that there  
30 may have been inadequate levels of calcium  
31 and magnesium capable of supporting urchin  
32 test growth (Kennedy et al. 2007). In addition,  
33 the abalone diet may have also had inadequate  
34 levels of  $\beta$ -carotene to support somatic growth  
35 of urchins. Although algae is often incorporated  
36 into abalone diets as a binder or feed attractant,  
37 thus contributing some level of carotenoids,  
38 dietary pigment levels do not appear to be  
39 an essential concern to the industry, and  
40 abalone diets are not typically supplemented  
41 with additional carotenoids (Fleming et al.  
42 1996; Bautista-Teruel and Millamena 1999).  
43 In addition, other factors such as palatability,  
44 digestibility, and protein and lipid sources may  
45 have played a role. In particular, the abalone  
46 diet was notable for its extreme hardness and  
47 water stability, and it did not appear to be  
48 consumed by the urchins as readily as the other  
49 diets.

1 Despite the poor performance of the abalone  
2 diet seen in this trial, it might be premature to  
3 dismiss the use of abalone feed as an urchin  
4 feed. Formulations differ between manufactur-  
5 ers and for different life stages (Fleming et al.  
6 1996; Bautista-Teruel and Millamena 1999),  
7 and a different abalone diet could possibly pro-  
8 vide better results with urchins. There appears  
9 to be little if any previously published research  
10 carried out on this topic. Certainly, the his-  
11 tory of the development of commercial abalone  
12 feeds after an initial industry reliance on sea-  
13 weed provides a model for the further develop-  
14 ment of feeds for urchin aquaculture.

15 In this study, we observed a direct relation-  
16 ship between the protein level in the diet and  
17 the 24-h water stability, with stability increasing  
18 along with protein content. This complicated  
19 efforts to make a definitive recommendation  
20 regarding protein levels in green sea urchin  
21 feeds. The low and intermediate protein diets,  
22 which gave the best growth performance, also  
23 disintegrated more readily. The high protein  
24 diets (including the abalone feed) gave rela-  
25 tively poor growth performance but were highly  
26 stable, remaining intact after 24 h. There was  
27 also a noticeable (although unquantified) dif-  
28 ference in texture between the low stability and  
29 high stability diets; the high stability diets were  
30 "harder" and more brittle than the low stability  
31 diets. This difference in texture and water sta-  
32 bility may have affected the availability, palata-  
33 bility, or digestibility of the diet to the juvenile  
34 urchins.

35 Typically, a high degree of water stabil-  
36 ity is desirable for aquaculture feeds. As  
37 feeds disintegrate, they leach nutrients, become  
38 unavailable to the animal, and compromise  
39 water quality, particularly in closed recircu-  
40 lating systems. Pearce et al. (2002) looked at  
41 the effects of binder type and concentration in  
42 prepared diets on the gonad yield and quality  
43 in *S. droebachiensis*, and observed that more  
44 stable feeds increased gonad yields, possibly  
45 due to the longer period of time that the feed  
46 remained available to the urchins. They rec-  
47 ommended gelatin as the optimum binder, at  
48 levels of 3–5%. However, Pearce et al. (2002)  
49 were working with mature adult urchins. Small

juveniles, which at 5 mm have only recently switched from grazing on diatom films to feeding on macroalgae (Raymond and Scheibling 1987; Sakai et al. 2004; Pearce et al. 2005), may prefer or be better able to graze on disintegrated or softer diets versus intact and harder diets. Klinger (1982) did not find any difference in consumption rates in the urchin, *L. variegatus*, fed “soft” versus “hard” extruded feeds, but was working with larger individuals than those used in this study. The issues of appropriate texture, shape, palatability, and water stability in diets formulated for somatic growth of small juvenile urchins are all topics in need of further study.

### Conclusion

The results from this study indicate that protein levels of 16–23% in formulated diets can support good somatic growth of small juvenile green sea urchins, and that formulated diets can outperform the kelp, *S. latissima*, as a primary diet. Kelp protein levels fluctuated seasonally, with the best growth of kelp-fed urchins seen when the kelp was at its highest protein level of 32.9%. Protein levels in the formulated diets in excess of 23% were of no benefit and indeed resulted in less growth. However, the variable water stability of the diets created some ambiguity in interpreting the results, and more work needs to be carried out to determine if urchins at this small size (5.5–25 mm) might benefit from softer or less water stable feeds. A commercially available abalone diet fed to urchins resulted in poor growth, but there are opportunities for further research regarding the use of abalone diets for urchins. All of the formulated diets resulted in precocious gonad growth, and the gonads had a pale off-white color that would make them unsuitable for market. Gonads of urchins fed kelp had a normal yellow/orange color. It may be the case that at least two diet formulations are required to grow green sea urchins in culture from settlement to harvest: a diet that promotes fast somatic growth during the juvenile stages, and a finishing diet to enhance gonad quality prior to harvest.

### Literature Cited

- Akiyama, T., T. Unuma, and T. Yamamoto.** 2001. Optimum protein level in a purified diet for young red sea urchin, *Pseudocentrotus depressus*. *Fisheries Science* 67:361–363.
- Barker, M., J. Keogh, J. Lawrence, and A. Lawrence.** 1998. Feeding rate, absorption efficiencies, growth and enhancement of gonad production in the New Zealand sea urchin, *Evechinus chloroticus* Valenciennes (Echinoidea), fed prepared and natural diets. *Journal of Shellfish Research* 17 (5):1582–1590.
- Bautista-Teruel, M. N. and O. M. Millamena.** 1999. Diet development and evaluation for juvenile abalone, *Haliotis asinina*: protein/energy levels. *Aquaculture* 178:117–126.
- Chang, Y. Q., J. M. Lawrence, X. B. Cao, and A. L. Lawrence.** 2005. Food consumption, absorption, assimilation and growth of the sea urchin *Strongylocentrotus intermedius* fed a prepared feed and the algal *Laminaria japonica*. *Journal of the World Aquaculture Society* 36 (1):68–75.
- Chen, W., Y. Zhao, J. Wang, and S. Tong.** 2000. Mineral element and protein levels of the sea urchin *Strongylocentrotus intermedius* and its diets. *Journal of Dalian Fisheries College/Dalian Shuichan Xueyuan Xuebao* 15 (1):41–44.
- Cook, E. J., M. S. Kelly, and J. D. McKenzie.** 1998. Somatic and gonadal growth of the urchin *Psammechinus miliaris* (Gmelin) fed artificial salmon feed compared with a macroalgal diet. *Journal of Shellfish Research* 17 (5):1549–1555.
- Daggett, T. L., C. M. Pearce, M. Tingley, S. M. C. Robinson, and T. Chopin.** 2005. Effect of prepared and macroalgal diets and seed stock source on somatic growth of juvenile green sea urchins (*Strongylocentrotus droebachiensis*). *Aquaculture* 244:263–281.
- Devin, M. G., R. J. Peacock, and H. D. Stence.** 2004. Development of grow out techniques for juvenile sea urchins *Strongylocentrotus droebachiensis*. Pages 246–254 in J. M. Lawrence and O. Guzman, editors. *Sea urchins: fisheries and ecology*. DEStech Publications, Lancaster, Pennsylvania, USA.
- Ellers, O. and A. S. Johnson.** 2009. Polyfluorochrome marking slows growth only during the marking month in the green sea urchin, *Strongylocentrotus droebachiensis*. *Invertebrate Biology* 128 (2):126–144.
- Fernandez, C. and C. F. Boudouresque.** 2000. Nutrition of the sea urchin *Paracentrotus lividus* (Echinodermata: Echinoidea) fed different artificial food. *Marine Ecology Progress Series* 204:131–141.
- Fleming, A. E.** 1995. Digestive efficiency of the Australian abalone *Haliotis rubra* in relation to growth and feed preference. *Aquaculture* 134:279–293.
- Fleming, A. E., R. J. V. Barnveld, and P. W. Hone.** 1996. The development of artificial diets for abalone: a review and future directions. *Aquaculture* 40:5–53.
- Fox, D. L. and T. S. Hopkins.** 1966. The comparative biochemistry of pigments. Pages 277–300 in R. A.

- 1 Boolootian, editor. Physiology of Echinodermata.  
2 Interscience, New York, New York, USA.
- 3 **George, S. B., J. M. Lawrence, A. L. Lawrence, J. Smiley, and L. Plank.** 2001. Carotenoids in the adult diet  
4 enhance egg and juvenile production in the sea urchin  
5 *Lytechinus variegatus*. *Aquaculture* 199:353–369.
- 6 **Griffiths, M. and P. Perrott.** 1976. Seasonal changes in  
7 the carotenoids of sea urchin *Strongylocentrotus droebachiensis*. *Comparative Biochemistry and Physiology*  
8 55 (B):438–441.
- 9 **Hagen, N. T.** 2004. Near exponential growth of hatchery  
10 reared *Strongylocentrotus droebachiensis*. Pages  
11 359–365 in J. M. Lawrence and O. Guzman, editors.  
12 Sea urchins: fisheries and ecology. DEStech Publications,  
13 Lancaster, Pennsylvania, USA.
- 14 **Hagen, N. T. and S. I. Siikavuopio.** 2010. Recent advances  
15 in sea urchin aquaculture in Norway. *Bulletin of the Aquaculture Association of Canada* 108  
16 (1):18–22.
- 17 **Hahn, K. O.** 1989. Nutrition and growth of abalone. Pages  
18 135–136 in K. O. Hahn, editor. *Handbook of culture of abalone and other marine gastropods*. CRC Press,  
19 Boca Raton, Florida, USA.
- 20 **Hammer, B. W., H. S. Hammer, S. A. Watts, R. A. Desmond, J. M. Lawrence, and A. L. Lawrence.**  
21 2004. The effects of dietary protein concentration  
22 on feeding and growth of small *Lytechinus variegatus*  
23 (Echinodermata: Echinoidea). *Marine Biology*  
24 145:1143–1157.
- 25 **Hammer, H., S. Watts, A. Lawrence, J. Lawrence, and R. Desmond.**  
26 2006. The effect of dietary protein on consumption,  
27 survival, growth and production of the sea urchin,  
28 *Lytechinus variegatus*. *Aquaculture* 254:483–495.
- 29 **Harris, L. G., M. Tyrrell, C. T. Williams, C. Chester, C. Sisson, and S. Chavanich.** 2000. Declining sea urchin  
30 recruitment in the Gulf of Maine: is overfishing to blame?  
31 Pages 439–444 in M. Barker, editor. *Echinoderms 2000: Proceedings of the 10th International Echinoderm Conference*,  
32 Dunedin, New Zealand. A. Balkema, Rotterdam, The Netherlands.
- 33 **Kelly, M. S.** 2004. Survivorship and growth rates of  
34 hatchery-reared sea urchins. *Aquaculture International*  
35 10:309–316.
- 36 **Kelly, M. S., C. C. Brodie, and J. D. McKenzie.** 1998. Somatic  
37 and gonadal growth of the sea urchin, *Psammechinus miliaris*,  
38 maintained in polyculture with the Atlantic salmon. *Journal of Shellfish Research*  
39 17:1557–1562.
- 40 **Kennedy, E. J., S. M. C. Robinson, G. J. Parson, and J. D. Castell.**  
41 2005. Effect of protein source and concentration on  
42 somatic growth of juvenile green sea urchins  
43 *Strongylocentrotus droebachiensis*. *Journal of the World Aquaculture Society* 36 (3):320–336.
- 44 **Kennedy, E. J., M. S. C. Robinson, G. J. Parsons, and J. D. Castell.**  
45 2007a. Effect of dietary minerals and pigment on  
46 somatic growth of juvenile green sea urchins,  
47 *Strongylocentrotus droebachiensis*. *Journal of the World Aquaculture Society* 38 (1):36–48.
- 48 **Kennedy, E. J., S. M. C. Robinson, G. J. Parsons, and J. D. Castell.**  
49 2007b. Effect of lipid source and concentration on  
somatic growth of juvenile green sea urchins,  
*Strongylocentrotus droebachiensis*. *Journal of the World Aquaculture Society* 38 (3):335–352.
- Kirchhoff, N. T., S. Eddy, L. Harris, and N. P. Brown.**  
2008. Nursery-phase culture of green sea urchin,  
*Strongylocentrotus droebachiensis*, using “on-bottom”  
cages. *Journal of Shellfish Research* 27 (4):921–927.
- Klinger, T. S.** 1982. Feeding rates of *Lytechinus variegatus*  
Lamarck (Echinodermata: Echinoidea) on differing  
physiognomies of an artificial food of a uniform  
composition. Pages 29–32 in J. M. Lawrence, editor.  
Echinoderms: Proceedings of the International Conference,  
Tampa Bay. A. Balkema, Rotterdam, The Netherlands.
- Lang, C. and K. H. Mann.** 1976. Changes in sea urchin  
populations after the destruction of kelp beds. *Marine Biology*  
36:321–326.
- Larson, B. R., R. L. Vadas, and M. Keser.** 1980. Feeding  
and nutritional ecology of the sea urchin *Strongylocentrotus droebachiensis*  
in Maine, USA. *Marine Biology* 59:49–62.
- Lawrence, J. M.** 2000. Conflict between somatic and gonadal  
growth in sea urchins: a review. The Workshop on the  
Coordination of Green Sea Urchin Research in Atlantic  
Canada, Moncton, New Brunswick, New Jersey, USA.  
Accessed at <http://crdpm.umcs.ca/OURSIN>.
- Lawrence, J. M., A. L. Lawrence, S. McBride, S. B. George, S. A. Watts, and L. R. Plank.** 2001. Developments  
in the use of prepared feeds in sea-urchin aquaculture.  
*World Aquaculture* 32 (3):34–39.
- Lobban, C. S. and P. J. Harrison.** 1994. *Seaweed ecology and physiology*. Cambridge University Press,  
Cambridge, UK.
- Lyons, D. A. and R. E. Scheibling.** 2007. Differences in  
somatic and gonadic growth of sea urchins (*Strongylocentrotus droebachiensis*) fed kelp (*Laminaria longicruris*)  
or the invasive algae *Codium fragile* ssp. *tomentosoides* are related to energy acquisition. *Marine Biology* 152:285–295.
- McBride, S. C., J. M. Lawrence, A. L. Lawrence, and T. J. Mulligan.** 1998. The effect of protein concentration  
in prepared feeds on growth, feeding rate, total organic  
absorption, and gross assimilation efficiency of the sea urchin,  
*Strongylocentrotus franciscanus*. *Journal of Shellfish Research* 17 (5):1563–1570.
- Meidel, S. K. and R. E. Scheibling.** 1999. Effects of food  
type and ration on reproductive maturation and growth  
of the sea urchin, *Strongylocentrotus droebachiensis*.  
*Marine Biology* 134:155–166.
- Minor, M. A. and R. E. Scheibling.** 1997. Effects of food  
ration and feeding regime on growth and reproduction  
of the sea urchin *Strongylocentrotus droebachiensis*.  
*Marine Biology* 129:159–167.
- Okazaki, K.** 1956. Skeleton formation of sea urchin larvae.  
I. Effect of Ca concentration of the medium. *Biological Bulletin* 110:320–333.

- 1 **Olave, S., E. Bustos, J. M. Lawrence, and P. Carcama.** 2001. The effect of size and diet on gonad production  
2 by the Chilean sea urchin *Loxechinus albus*. Journal  
3 of the World Aquaculture Society 32:210–214.
- 4 **Pearce, C. M. and S. M. C. Robinson.** 2010. Recent  
5 advances in sea-urchin aquaculture and enhancement  
6 in Canada. Bulletin of the Aquaculture Association of  
7 Canada 108 (1):38–48.
- 8 **Pearce, C., T. L. Daggett, and S. M. C. Robinson.** 2002.  
9 Effect of binder type and concentration on prepared  
10 feed stability and gonad yield and quality of the  
11 green sea urchin, *Strongylocentrotus droebachiensis*.  
12 Aquaculture 205:301–323.
- 13 **Pearce, C., T. L. Daggett, and S. M. C. Robinson.** 2004.  
14 Effect of urchin size and diet on gonad yield and  
15 quality in the green sea urchin (*Strongylocentrotus*  
16 *droebachiensis*). Aquaculture 233:337–367.
- 17 **Pearce, C., S. W. Williams, F. Yuan, J. D. Castell, and**  
18 **S. Robinson.** 2005. Effects of temperature on somatic  
19 growth and survivorship of early post-settled green sea  
20 urchins, *Strongylocentrotus droebachiensis*. Aquacul-  
21 ture Research 36:600–609.
- 22 **Raymond, B. G. and R. E. Scheibling.** 1987. Recruitment  
23 and growth of the sea urchin *Strongylocentrotus*  
24 *droebachiensis* (Muller) following mass mortalities off  
25 Nova Scotia, Canada. Journal of Experimental Marine  
26 Biology and Ecology 108:31–54.
- 27 **Robinson, S. M.** 2004. The evolving role of aquaculture in  
28 the global production of sea urchins. Pages 343–357 in  
29 J. M. Lawrence and O. Guzman, editors. Sea urchins:  
30 fisheries and ecology. DEStech Publications, Lan-  
31 caster, Pennsylvania, USA.
- 32 **Robinson, S. M. C., J. D. Castell, and E. J. Kennedy.**  
33 2002. Developing suitable colour in the gonads of cul-  
34 tured sea urchins (*Strongylocentrotus droebachiensis*).  
35 Aquaculture 206:289–303.
- 36 **Russell, M. P.** 1998. Resource allocation plasticity in sea  
37 urchins: rapid, diet induced, phenotypic changes in the  
38 green sea urchin, *Strongylocentrotus droebachiensis*.  
39 Journal of Experimental Marine Biology and Ecology  
40 220:1–14.
- 41 **Russell, M.** 2000. Spatial and temporal variation in growth  
42 of the green sea urchin, *Strongylocentrotus droe-*  
43 *bachiensis*, in the Gulf of Maine, USA. Pages 533–538  
44 in M. Barker, editor. Echinoderms 2000: Proceed-  
45 ings of the 10th International Echinoderm Conference,  
46 Dunedin, New Zealand. A. Balkema, Rotterdam, The  
47 Netherlands.
- 48 **Sakai, Y., K. Tajima, and Y. Agatsuma.** 2004. Mass pro-  
49 duction of seed of the Japanese edible sea urchins  
*Strongylocentrotus intermedius* and *Strongylocentro-*  
*tus nudus*. Pages 287–298 in J. M. Lawrence and  
O. Guzman, editors. Sea urchins: fisheries and ecol-  
ogy. DEStech Publications, Lancaster, Pennsylvania,  
USA.
- Schlosser, S. C., I. Lupatsch, J. M. Lawrence, A. L.**  
**Lawrence, and M. Shpigel.** 2005. Protein and energy  
digestibility and gonad development of the European  
sea urchin, *Paracentrotus lividus* (Lamarck), fed algal  
and prepared diets during spring and fall. Aquaculture  
Research 36:972–982.
- Senartna, M., L. H. Evans, L. Southam, and E. Tsvet-**  
**neko.** 2005. Effect of different feed formulations on  
feed efficiency, gonad yield and gonad quality in the  
purple sea urchin, *Heliocidaris erythrogramma*. Aqua-  
culture Nutrition 11:199–207.
- Shpigel, M., S. C. McBride, S. Marciano, R. Shiri, and**  
**A. Ben-Amotz.** 2005. Improving gonad colour and  
somatic index in the European sea urchin, *Paracen-*  
*trotus lividus*. Aquaculture 245:101–109.
- Siikavuopio, S. I., T. Dale, and M. Carlehög.** 2007. Sen-  
sory quality of gonads from the green sea urchin,  
*Strongylocentrotus droebachiensis*, fed different diets.  
Journal of Shellfish Research 26 (2):637–643.
- Siversten, K. and C. C. E. Hopkins.** 1995. Demogra-  
phy of the echinoid *Strongylocentrotus droebachiensis*  
related to biotope in northern Norway. Pages 549–571  
in H. R. Skjoldal, C. Hopkins, K. E. Erikstad, and  
H. P. Leinaas, editors. Ecology of fjords and coastal  
waters. Elsevier Science, Amsterdam, The Nether-  
lands.
- Spirlet, C., P. Grosjean, and M. Jangoux.** 2001. Cul-  
tivation of *Paracentrotus lividus* (Echinodermata:  
Echinoidea) on extruded feeds: digestive efficiency,  
somatic and gonadal growth. Aquaculture Nutrition  
7:91–99.
- Steneck, R., J. Vavrinec, and A. Leland.** 2004. Accelerat-  
ing trophic-level dysfunction in kelp forest ecosystems  
of the Western North Atlantic. Ecosystems 7:323–332.
- Swan, E. F.** 1961. Some observations on the growth rate of  
sea urchins in the genus *Strongylocentrotus*. Biological  
Bulletin 120:420–427.
- Vadas, R. L.** 1977. Preferential feeding: an optimiza-  
tion strategy in sea urchins. Ecological Monographs  
47:337–371.
- Vadas, R. L. and B. F. Beal.** 1999. Temporal and spatial  
variability in the relationships between adult size,  
maturity, and fecundity in green sea urchins: the  
potential use of roe-yield standard as a conservation  
tool. Report to the Maine Department of Marine  
Resources.
- Vadas, R. L., B. Beal, T. Dowling, and J. C. Fegley.**  
2000. Experimental field tests of natural algal diets  
on gonad index and quality in the green sea urchin,  
*Strongylocentrotus droebachiensis*: a case for rapid  
summer production in post-spawned animals. Aqua-  
culture 182:115–135.
- Walker, C. W. and M. P. Lesser.** 1998. Manipulation of  
food and photoperiod promotes out-of- season game-  
togenesis in the green sea urchin, *Strongylocentrotus*  
*droebachiensis*: implications for aquaculture. Marine  
Biology 132:663–676.
- Williams, C. T. and L. G. Harris.** 1998. Growth of juve-  
nile green sea urchins on natural and artificial diets.  
Pages 887–892 in R. Mooi and M. Telford, editors.  
Echinoderms: Proceedings of the 9th International  
Echinoderm Conference, San Francisco, California. A.  
A. Balkema, Rotterdam, The Netherlands.

---

## QUERIES TO BE ANSWERED BY AUTHOR

**IMPORTANT NOTE: Please mark your corrections and answers to these queries directly onto the proof at the relevant place. DO NOT mark your corrections on this query sheet.**

---

### Queries from the Copyeditor:

- AQ1.** Please confirm if the abbreviation “AOAC” needs to be spelt out. If yes, please provide the expansion.
- AQ2.** As per journal style, the reference should have “a” and “b” if same author and same year are provided. So please provide “a” or “b” for “Kennedy et al. (2007)”.
- AQ3.** We have provided et al. in the reference citation for “Fleming” as per reference list. Please check and confirm.
- AQ4.** We have provided the second author in the reference citation for reference “Bautista-Teruel and Millamena” as per reference list.
- AQ5.** Reference “Kelly (2004)” has not been cited in text. Please clarify as to where it should be cited.
- AQ6.** Please provide accessed date for reference “Lawrence (2000)”.
- AQ7.** Please provide location for reference “Vadas and Beal (1999)”.
-



USING e-ANNOTATION TOOLS FOR ELECTRONIC PROOF CORRECTION

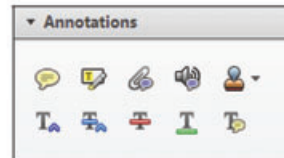
Required software to e-Annotate PDFs: **Adobe Acrobat Professional** or **Adobe Reader** (version 8.0 or above). (Note that this document uses screenshots from **Adobe Reader X**)

The latest version of Acrobat Reader can be downloaded for free at: <http://get.adobe.com/reader/>

Once you have Acrobat Reader open on your computer, click on the **Comment** tab at the right of the toolbar:



This will open up a panel down the right side of the document. The majority of tools you will use for annotating your proof will be in the **Annotations** section, pictured opposite. We've picked out some of these tools below:



**1. Replace (Ins) Tool – for replacing text.**

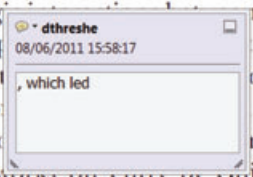


Strikes a line through text and opens up a text box where replacement text can be entered.

**How to use it**

- Highlight a word or sentence.
- Click on the **Replace (Ins)** icon in the Annotations section.
- Type the replacement text into the blue box that appears.

standard framework for the analysis of microeconomics. Nevertheless, it also led to the development of a number of strategic substitutes. The number of competitors is that the strategic substitutes are important components of the standard framework for the analysis of microeconomics. Henceforth, we open the black b



**2. Strikethrough (Del) Tool – for deleting text.**



Strikes a red line through text that is to be deleted.

**How to use it**

- Highlight a word or sentence.
- Click on the **Strikethrough (Del)** icon in the Annotations section.

there is no room for extra profits and the number of firms is zero and the number of firms (set) values are not determined by Blanchard and Kiyotaki (1987), perfect competition in general equilibrium of aggregate demand and supply in the classical framework assuming monopoly. An exogenous number of firms

**3. Add note to text Tool – for highlighting a section to be changed to bold or italic.**



Highlights text in yellow and opens up a text box where comments can be entered.

**How to use it**

- Highlight the relevant section of text.
- Click on the **Add note to text** icon in the Annotations section.
- Type instruction on what should be changed regarding the text into the yellow box that appears.

dynamic responses of mark-ups are consistent with the VAR evidence

sation of the number of firms with the demand. y Ma... ed... on n... on a... on stent also with the demand.



**4. Add sticky note Tool – for making notes at specific points in the text.**

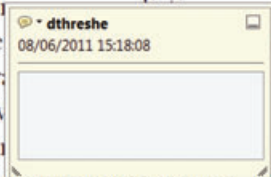


Marks a point in the proof where a comment needs to be highlighted.

**How to use it**


- Click on the **Add sticky note** icon in the Annotations section.
- Click at the point in the proof where the comment should be inserted.
- Type the comment into the yellow box that appears.

and supply shocks. Most of the... number of firms... standard framework... cy. Nev... ole of st... ber of competitors and the imp... is that the structure of the secto



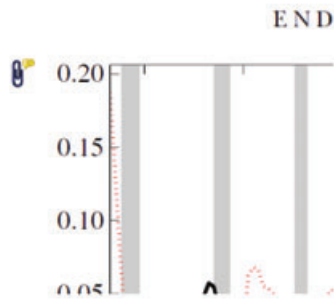
USING e-ANNOTATION TOOLS FOR ELECTRONIC PROOF CORRECTION

**5. Attach File Tool – for inserting large amounts of text or replacement figures.**


 Inserts an icon linking to the attached file in the appropriate place in the text.

**How to use it**

- Click on the **Attach File** icon in the Annotations section.
- Click on the proof to where you'd like the attached file to be linked.
- Select the file to be attached from your computer or network.
- Select the colour and type of icon that will appear in the proof. Click OK.



**6. Add stamp Tool – for approving a proof if no corrections are required.**

 Inserts a selected stamp onto an appropriate place in the proof.

**How to use it**

- Click on the **Add stamp** icon in the Annotations section.
- Select the stamp you want to use. (The **Approved** stamp is usually available directly in the menu that appears).
- Click on the proof where you'd like the stamp to appear. (Where a proof is to be approved as it is, this would normally be on the first page).

of the business cycle, starting with the  
 on perfect competition, constant ret  
 production. In this environment goods  
 extra...  
 he...  
 determined by the model. The New-Key  
 otaki (1987), has introduced produc  
 general equilibrium models with nomin

**APPROVED**

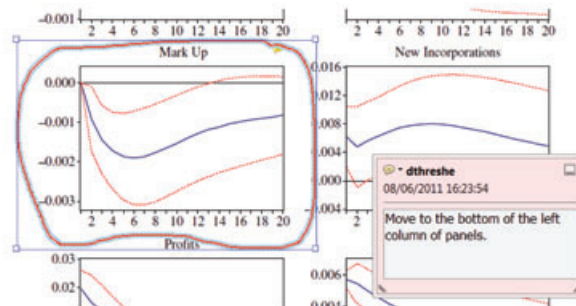


**7. Drawing Markups Tools – for drawing shapes, lines and freeform annotations on proofs and commenting on these marks.**

Allows shapes, lines and freeform annotations to be drawn on proofs and for comment to be made on these marks..

**How to use it**

- Click on one of the shapes in the **Drawing Markups** section.
- Click on the proof at the relevant point and draw the selected shape with the cursor.
- To add a comment to the drawn shape, move the cursor over the shape until an arrowhead appears.
- Double click on the shape and type any text in the red box that appears.



For further information on how to annotate proofs, click on the **Help** menu to reveal a list of further options:

