

# Inaugural UMaine-ORNL Hub and Spoke REU Program Highlights

Doug Gardner, Professor of Sustainable Materials and Technology (UMaine)

Amber Hubbard, R&D Associate Staff Member (ORNL)

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US Department of Energy (DOE), Office of Energy Efficiency and Renewable Energy, Advanced Materials and Manufacturing Office under CPS Agreement 35863

\*Inspired by the U.S. National Science Foundation REU program\*

## Objective

The objective of the Hub and Spoke REU Program between UMaine and ORNL is to provide active research participation among a diverse group of highly qualified undergraduate students to develop and utilize knowledge in an ethical manner to address the development of sustainable composite materials.

# Program Overview

- Through DOE support, the program comprises a cadre of 12 students for 10 weeks.
  - Additional students increase the size of the cadre and are supported by other mechanisms including USDA and NSF funds.
- ORNL Organizers: Amber Hubbard and Cait Clarkson
- UMaine Organizers: Doug Gardner and Dave Neivandt



**Week 1:**

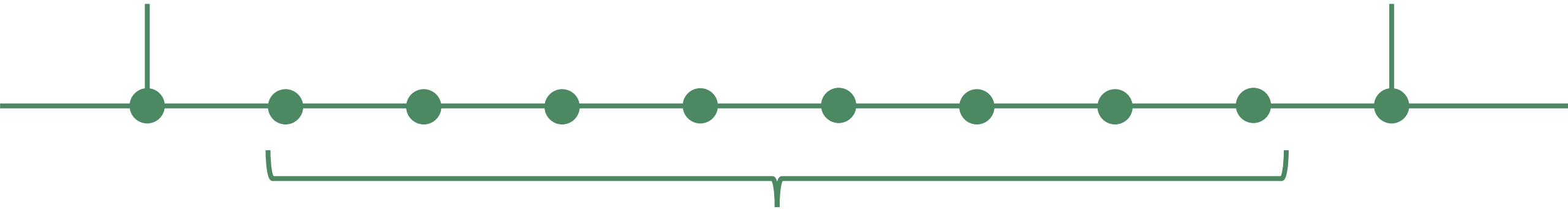
May 28<sup>th</sup>

Location: ORNL

**Week 10:**

July 31<sup>st</sup>

Location: UMaine



**Weeks 2 – 9:**

June 5<sup>th</sup> – July 28<sup>th</sup>

Research Locations:

6 students at ORNL &

6 students at UMaine

# Why UMaine and ORNL?

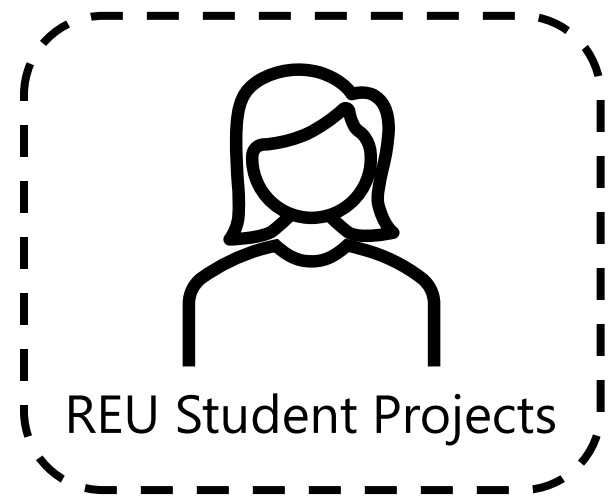
- Research thrusts combine ASCC's extensive forest-derived bio-based composites expertise with ORNL's advanced manufacturing capabilities
- Unique feature of research cross-pollination between the two institutions
  - Strong history of teaching & student engagement

Cincinnati BAAM (ORNL)



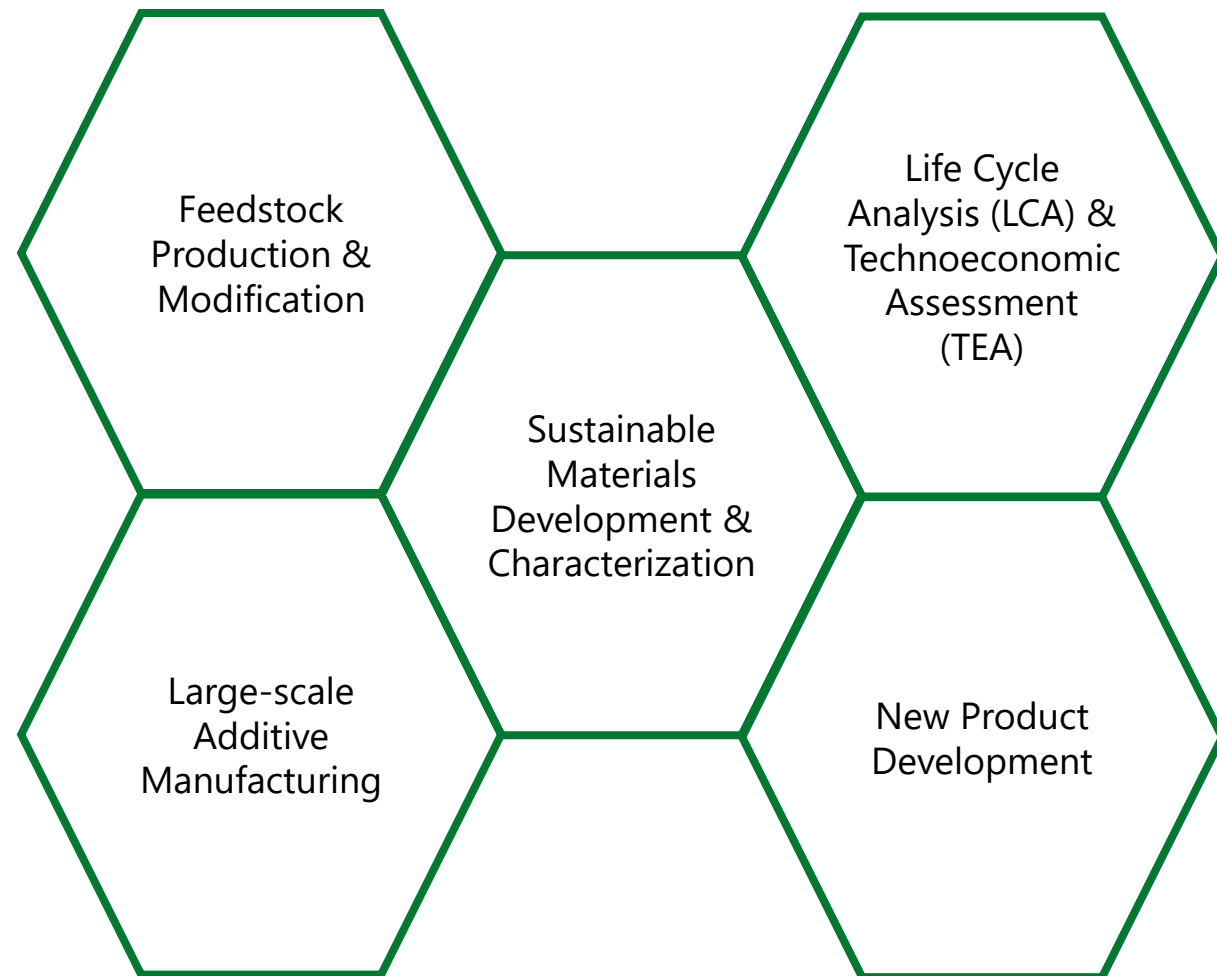
Ingersoll Masterprint (UMaine)

Materials Development →  
Materials Characterization →



→ Part Manufacturing  
→ LCA/TEA

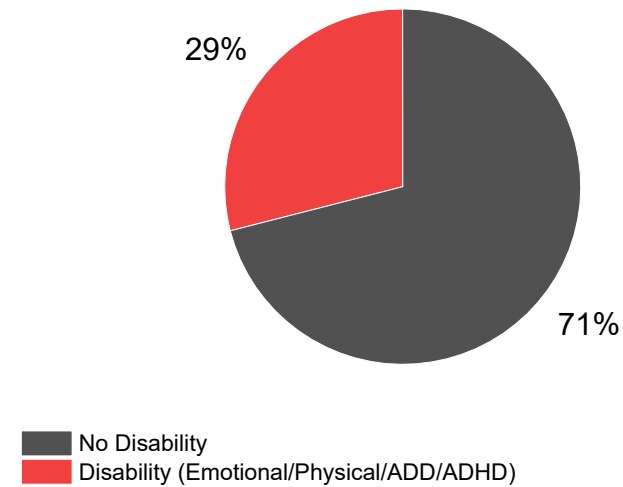
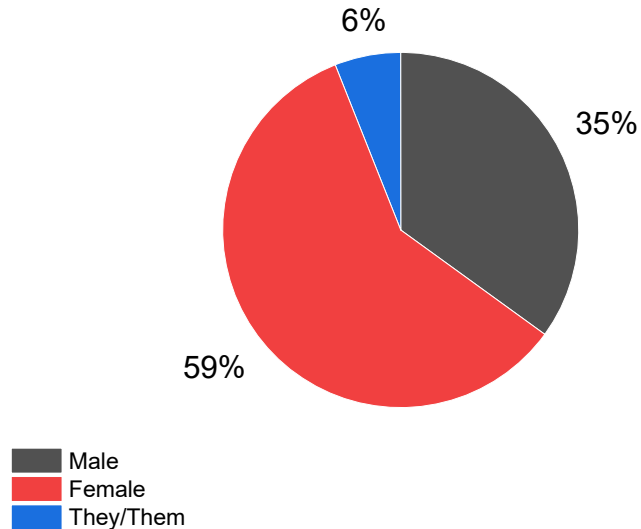
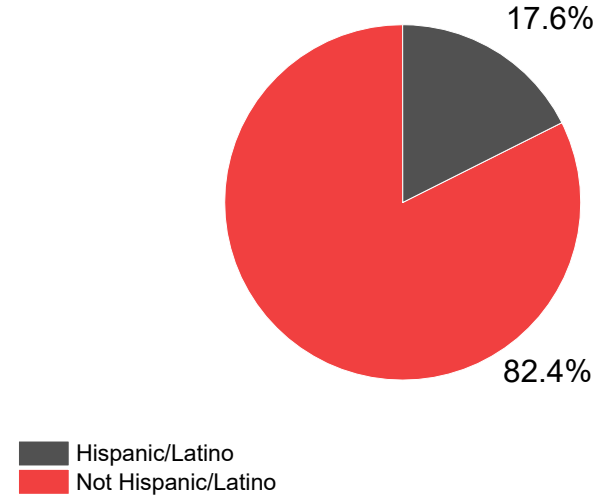
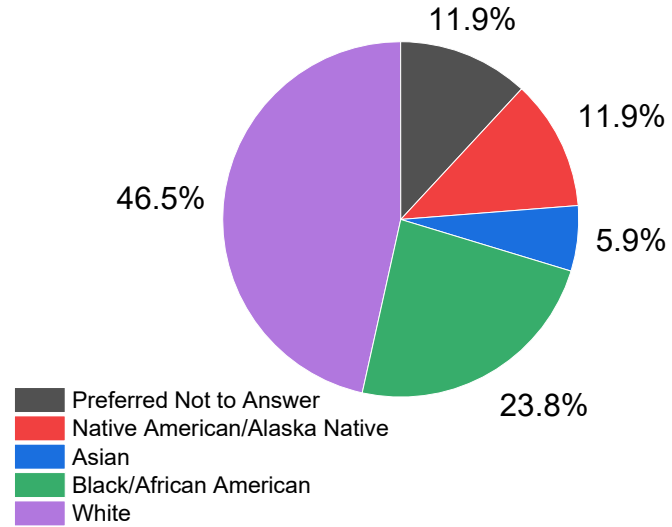
# Hub and Spoke Themes Reflected in the REU



**Mara Alonso**  
University of California Berkeley



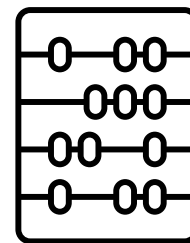
# 2023 Student Demographics



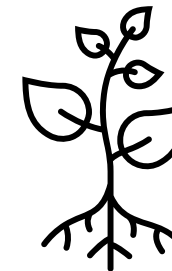
# 2023 Student "Home Institutions"



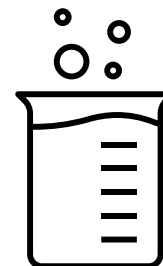
# Select Student Majors



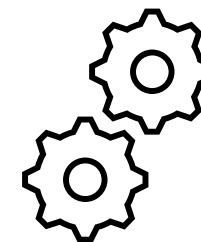
Mathematics



Botany



Chemistry



Engineering (Materials, Chemical, & Mechanical)



## Select REU Student Projects

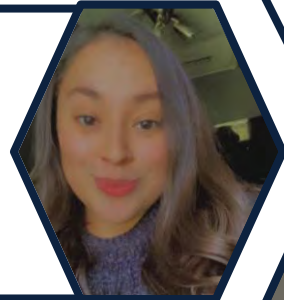


Cellulose nanofibril-reinforced surfactant-assisted lignocellulosic foam for **packaging and building applications**

The **3D printing** of spray-dried cellulose nanofibrils and reinforced polypropylene composites using the Juggernaut 3D



Aqueous **surface modification of cellulose nanofibrils** to create bio-based composites



**Validating Multi-Scale Models** of Material Process Property Relationships of 20% cellulosic wood flour reinforced PLA



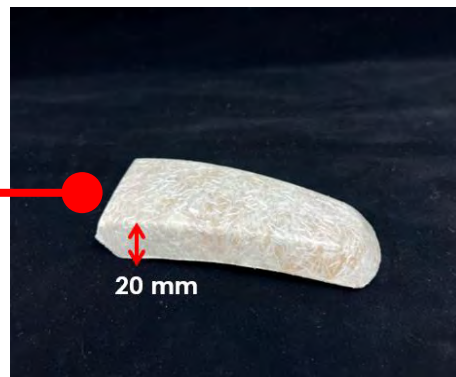
Creating a user-friendly **LCA research tool** for CNF production





**Brianna Greer**  
Berea College

Hybrid Banana & Glass  
Fiber (40wt%)  
Polypropylene  
Composite



40wt% Banana Fiber  
Polypropylene  
Composite



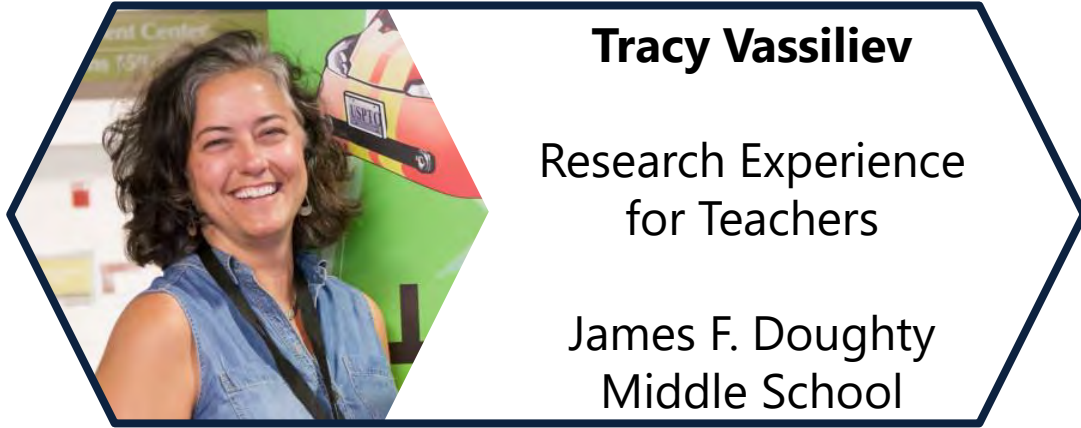
**Emma Drake**  
Auburn University

**Untreated Banana Fiber  
PLA Composites:**  
Discoloration after Water  
Exposure and Limited  
Thermal Stability



**Treated Banana Fiber PLA  
Composites:**  
Resistance to Water  
Exposure and Increased  
Thermal Stability by 45 °C



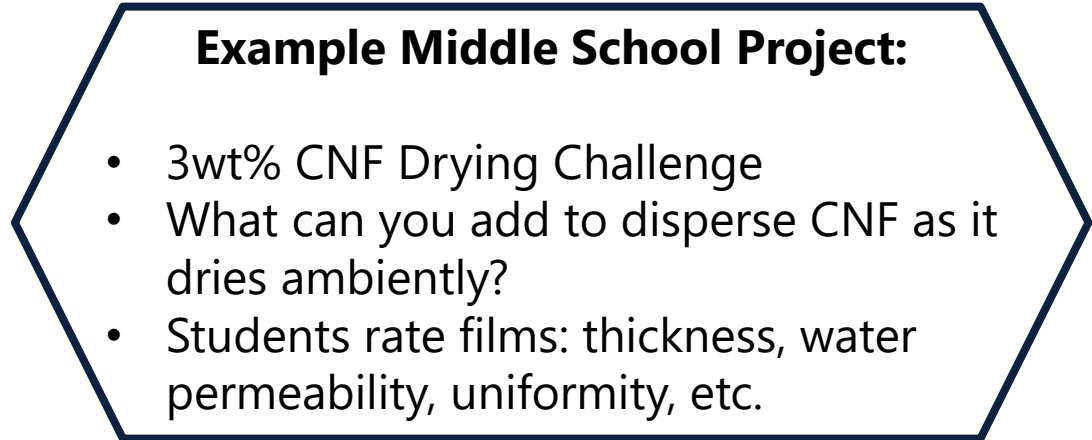
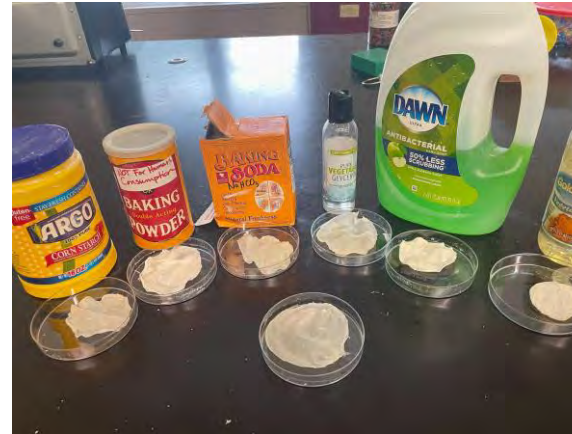


**Tracy Vassiliev**

Research Experience  
for Teachers

James F. Doughty  
Middle School

- RET distills REU research to appropriate engineering level to develop middle school research projects
- Lesson content is aligned with the Next Generation of Science Standards.



**Example Middle School Project:**

- 3wt% CNF Drying Challenge
- What can you add to disperse CNF as it dries ambiently?
- Students rate films: thickness, water permeability, uniformity, etc.





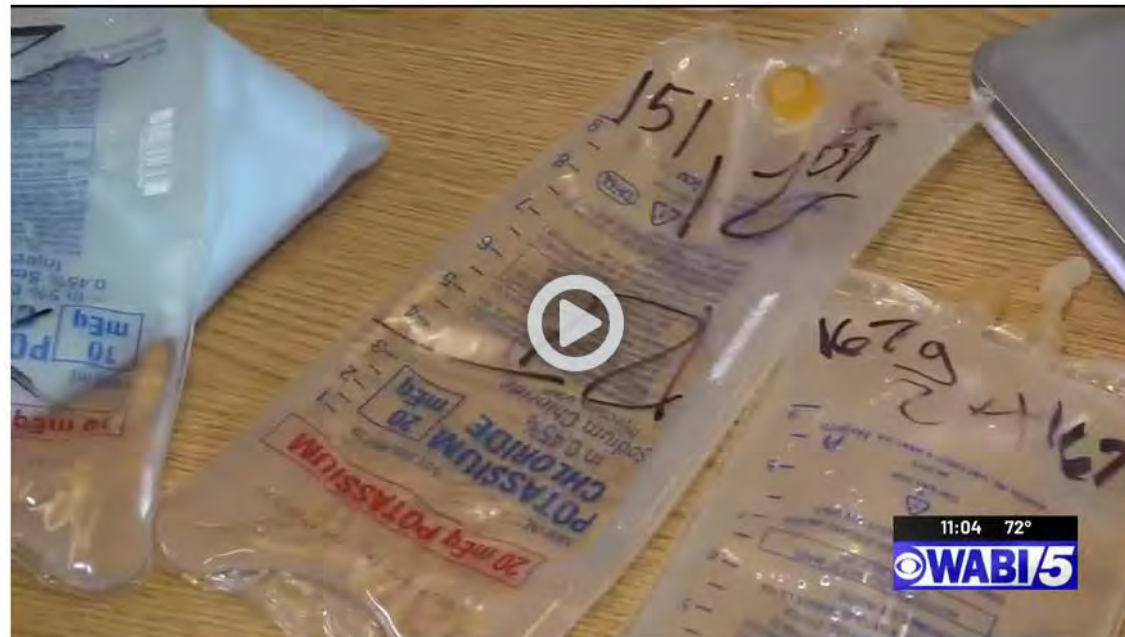
**Tracy Vassiliev**

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## Bangor student's eighth grade science project gaining state, national attention

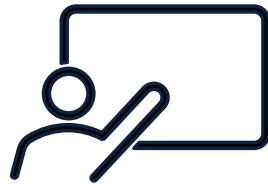
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## Training Sessions (Week 1)

- Safety Training/Proposal Writing Workshop
- 5-minute Proposal "Pitches"
- Responsible Conduct of Research
- Diversity, Equity, Inclusiveness Workshop



## Weekly Seminar Series

- What is Graduate School & Why Go?
- The Process to Publish
- Nanocellulose and its Role in Sustainable Manufacturing
- Luck or Persistence? An Personal Account of an Academic Journey





## Industrial/Facility Tours:

- TimberHP
- Carbon Rivers
- Hancock Lumber
- Advanced Structures & Composites Center (UMaine)
- Process Development Center (UMaine)
- Frontier (ORNL)
- Spallation Neutron Source (ORNL)
- Building Technologies Research and Integration Center (ORNL)
- High Flux Isotope Reactor (ORNL)



## Deliverables

- 10-15 page research report
- 20-minute technical presentation

- 10/11 students recommend the program to others
- 4/11 students intend to pursue a master's
- 7/11 students intend to pursue a PhD

## Final Assessment



*Increase  
Student  
Collaborations*



*Increase  
Research  
Outputs  
(publications,  
presentations,  
patents, etc.)*



*Increase  
Seminar &  
Training  
Diversity*



*Increase  
Recruitment*



**Outlook**



*"I made lifelong friendships."  
–Yuniva Mendoza-Apodaca  
(NCSU)*



*"If you're looking to conduct sustainable materials research for widespread possible industrial applications, this program is for you!"  
–Abigail Gibson  
(Johns Hopkins University)*



*"I got to learn what research would be like as a real job and meet some great people!"  
–Ethan O'Banion  
(Purdue University)*



*"My biggest takeaway is that I know I have the capacity to do independent research."  
–Mara Alonso  
(UC Berkeley)*



## **Student Testimonials**